#### Introduction

In the recently published 2nd edition of Modern Size Exclusion Liquid Chromatography: Practice of Gel Permeation and Gel Filtration Chromatography¹ it is stated that the debate about which column to place first when running a series of SEC columns is still open. This is despite most manufacturers' recommendation of installing the columns in order of decreasing pore size, the largest pore size column connected to the injector and the smallest to the detector. Scientists at Tosoh Bioscience tested the validity of this recommendation using 4.6mmlD x 15cm TSKgel® GPC columns optimized for high speed analysis on the EcoSEC® GPC System.

In order to make the experiment as sensitive as possible to the effects of the order in which the sample encounters small versus large pores, two columns with 3 and 4µm particles that differ vastly in pore size and pore size distribution were chosen. The small pore column used was the TSKgel® SuperHZ1000 column with a mean pore size of 15Å and narrow pore size distribution. The large pore size column used was the TSKgel SuperMultiporeHZ-M with a mean pore size ca. of 800Å and a wide pore size distribution. It is reasoned that if there isn't any difference with these high resolution columns, there should not be any column arrangement differences for any two columns that have lower resolution.

When coupling the two columns in series, the TSKgel SuperHZ1000 column is either placed before or after the TSKgel SuperMultiporeHZ-M column. Using commercially available polymer standards, molecular weight averages were determined to see if the question of whether it is better to place the small pore column first or last could be answered.

# **Materials and Methods**

Instrumentation: EcoSEC GPC System (Tosoh)

Data Processing: EcoSEC-WS (Tosoh)

Columns: TSKgel SuperMultiporeHZ-M, 4µm, 4.6mm ID x 15cm

TSKgel SuperHZ1000,  $3\mu m$ , 4.6mm ID x 15cm

Mobile Phase: THF

Flow rate: 0.35mL/min

Detection: RI
Temperature: 40°C
Injection vol.: 10µL

Samples: PStQuick MP-M polystyrene standards varying in

MW from 500 to 706,000 Da (Tosoh Bioscience) Terathane® poly(tetramethylene ether glycol)

T-1000 (Aldrich Chemical)

Concentration: ~1mg/mL in THF

#### **Results**

The objective of this study was to determine and compare the average molecular mass values of polymer standards using two columns in series when operating these columns in normal and reverse order. For the purpose of this study, the 'normal' order was arbitrarily defined as the one in which the largest pore size column was connected to the injector, followed by the smallest pore size column, which was connected to the detector.

Table 1 shows the  $M_w$  values of six polymer standards and their retention times and correlation coefficients for a cubic fit to the curve connecting the retention times, while Table 2 shows retention times and calculated  $M_n$ ,  $M_w$ , and  $M_z$  values for four distinct components in T-1000 PTMEG [poly(tetramethylene ether glycol)] polymer. The order in which the columns were installed in the EcoSEC GPC System is listed above each table. In all cases, column 1 is attached to the injector, while column 2 is connected to the detector.

**Table1.** Effect of Column Order on Retention Times and Weight Averaged Molecular Weight Values of Polystyrene Standards

#### 1A: Normal column order

Column 1: TSKgel SuperMultiporeHZ-M								
Column 2: TSKgel SuperHZ1000								
M <sub>w</sub>	Time (min)	Coefficient						
706,000	9.45	A = 0.059						
96,400	10.93	B = 0.192						
5,970	12.70	C = 1.430						
474	15.35	D = 4.493						
370	15.70							
266	16.22							
Correlation coefficient = 0.994								

#### 1B: Reverse column order

Column 1: TSKge	Column 1: TSKgel SuperHZ1000						
Column 2: TSKge	Column 2: TSKgel SuperMultiporeHZ-M						
M <sub>w</sub>	Time (min)	Coefficient					
706,000	9.44	A = 0.059					
96,400	10.90	B = 0.192					
5,970	12.66	C = 1.419					
474	15.30	D = 4.579					
370	15.65						
266	16.17						
Correlation Coefficient = 0.994							

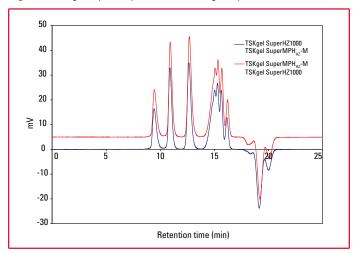
Cubic curve fit At3 + Bt2 + Ct + D



## **Discussion**

Table 1 lists the coefficients of variation obtained by fitting the retention of six polymer standards to a cubic equation for each of the column arrangements. Table 1A (normal order) represents data generated from columns arranged with the larger pore size packing followed by the smaller pore size packing. Table 1B (reverse order) has the opposite arrangement. Averages of three consecutive measurements are shown. Comparing the values of coefficients A, B, C and D it can be seen that there are no significant differences between the columns arranged in the normal or reverse order. An indication that the same conclusion holds true for oligomers in addition to polymers can also be seen from the data in Table 1. Visual proof that the order in which the columns are installed does not affect the chromatogram is shown in Figure 1.

Figure 1. TSKgel SuperMultiporeHZ-M and TSKgel SuperHZ1000 Run in Series



In a follow-up study, low molecular weight Terathane (PTMEG) polymers, which have higher polydispersity values, were used. The data presented in *Table 2* was obtained with Terathane T-1000, which showed four distinct oligomer peaks. Using calibration curves obtained with polystyrene standards, molecular mass averages  $\rm M_n, \, M_w$  and  $\rm M_z$  were calculated for each component. Again, a significant difference was not observed whether the columns were arranged in normal or reverse order.

## **Conclusions**

The results of this limited study indicates that the order in which two GPC columns are arranged in series does not affect retention times, nor does it affect average molecular weight values.

Table 2. Effect of Column Order on Retention Times and Molecular Weight Averages for Terathane T-1000 Sample

#### 2A: Normal column order Column 1: TSKgel SuperMultiporeHZ-M Column 2: TSKgel SuperHZ1000 Time (min) M. M Peak 13.20 2130 3320 5010 2 14.70 685 688 691 3 14.93 552 554 556 15.16 445 447 448

#### 2B: Reverse column order

Column 1: T	Column 1: TSKgel SuperHZ1000						
Column 2: T	Column 2: TSKgel SuperMultiporeHZ-M						
Peak	Time (min)	M <sub>n</sub>	$M_{w}$	M <sub>z</sub>			
1	13.21	2180	3190	4750			
2	14.71	680	684	688			
3	14.86	546	548	550			
4	15.10	443	445	447			

<sup>1</sup>Striegel, A, et al (2009). Modern Size-Exclusion Liquid Chromatography: Practice of Gel Permeation and Gel Filtration Chromatography, Second Edition. John Wiley & Sons, Inc.



## **TOSOH BIOSCIENCE**

TOSOH Bioscience LLC
3604 Horizon Drive, Suite 100
King of Prussia, PA 19406
Orders & Service: (800) 366-4875
Fax: (610) 272-3028
www.separations.us.tosohbioscience.com
email: info.tbl@tosoh.com